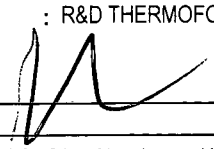


Date: Friday, 19/10/2007 2:50:25 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: FLOOR PROTECTOR FWD LH
Job Number	: 35246		
Estimate Number	: 11227		
P.O. Number	:	Part Number	: D32811
This Issue	: 19/10/2007	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D3281 REV B
First Issue	: 18/10/2007	Project Number	: N/A
Previous Run	: 35082	Drawing Revision	: B
	Type : R&D THERMOFORMING	Material	:
Written By	: 	Due Date	: 25/10/2007
Checked & Approved By	:	Qty:	4 Um: Each
Comment	: Est Rev:A 04.07.01 New issue KJ/JLM Est. Rev B. 07.16.2007 Thermoform in house DL		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 4865

Description: Floor Protector Fwd, LH

Possible Supplier: Delastek

Certificate of Conformity is required

C/L 07/10/22

2.0

D32811P

Floor Protector, Fwd LH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Floor Protector Fwd, LH

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

C/L 07/10/25

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Inspect dimensions as per Dwg D3280 and certification attached. Visual inspection check for void spots and pins.

C/L 07/10/23 x4

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST266

x4 07/10/30 AS

Date: Friday, 19/10/2007 2:50:25 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOOR PROCTOR FWD LH

Job Number: 35246

Part Number: D32811

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



07.10.31

[Signature]

Comment: FINAL INSPECTION/W/O RELEASE

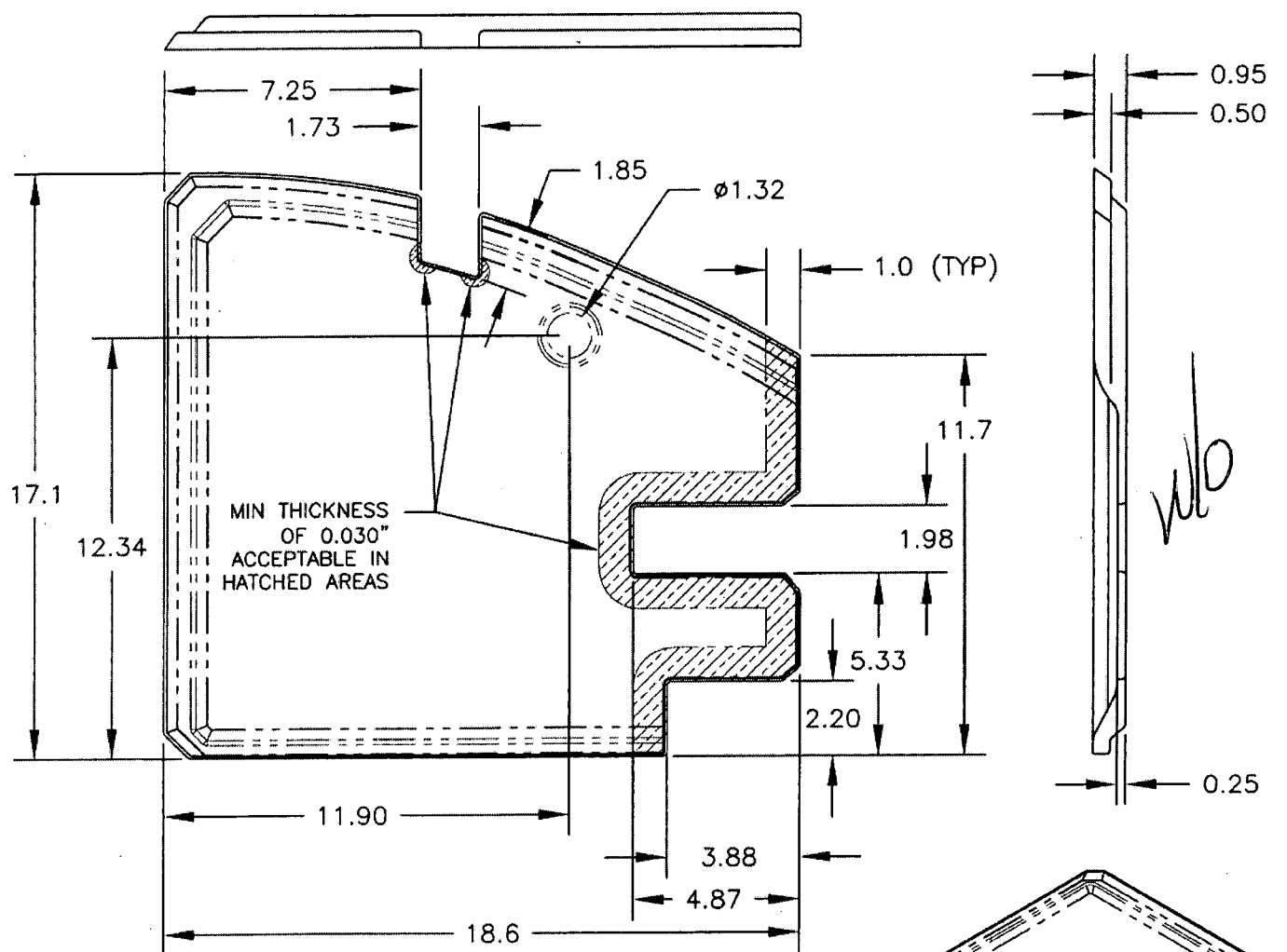
Job Completion



U 07.10.31



DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD
				HAWKESBURY, ONTARIO, CANADA
CHECKED	HH	APPROVED	HH	DRAWING NO. D3281
				REV. B SHEET 1 OF 3
DATE	05.11.25	TITLE	FLOOR PROTECTOR	SCALE 1:5
A	04.05.03	NEW ISSUE		
B	05.11.25	NOW LEXAN; DIMS AS MANUFACTURED		

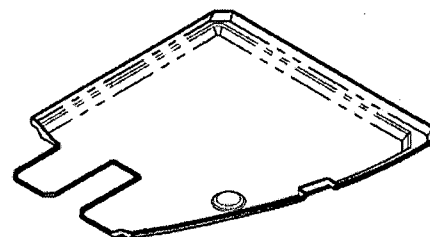


RELEASED
05.12.01

UNDER REVIEW

07.10.05 LE
OK TO MANUFACTURE
AND SHIP

07.10.22



D3281-1 FLOOR PROTECTOR, FWD LH

- 1) THERMOFORM D3281-1 USING MOLD D3281-1T1, TRIM USING D3281-1T2
- 2) MATERIAL: LEXAN F6006 BLACK No.700, 0.125 THICK
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) MIN. THICKNESS AFTER FORMING IS 0.080" EXCEPT AS SHOWN

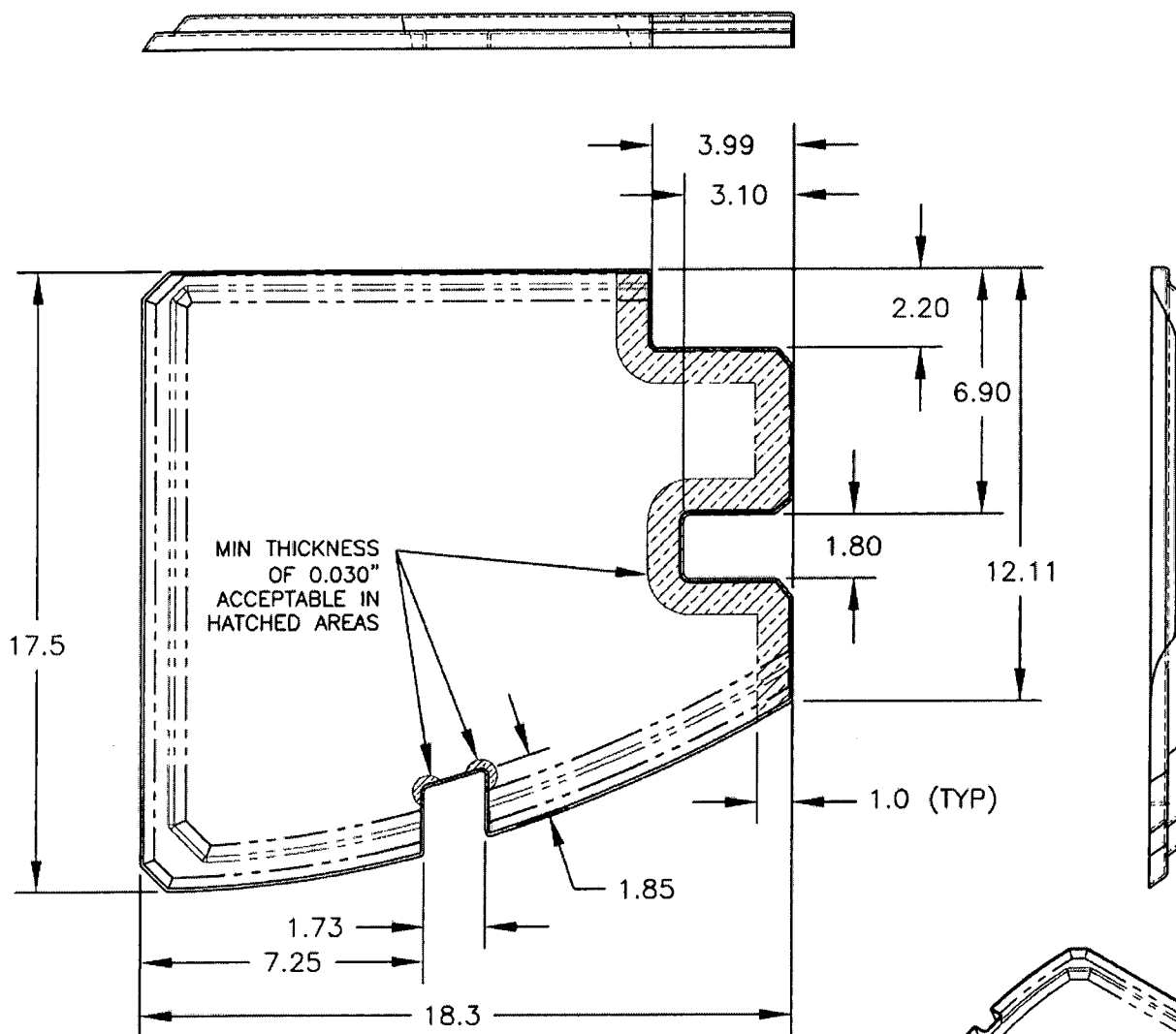
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WORK ORDER
NO. 35246

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DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3281	REV. B SHEET 2 OF 3
DATE 05.11.25		TITLE FLOOR PROTECTOR	SCALE 1:5



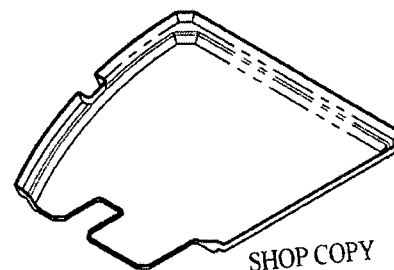
RELEASED
05.12.01

UNDER REVIEW

07.10.05 LE

OK TO MANUFACTURE AND SHIP

67.10.22



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D3281-2 FLOOR PROTECTOR, FWD RH

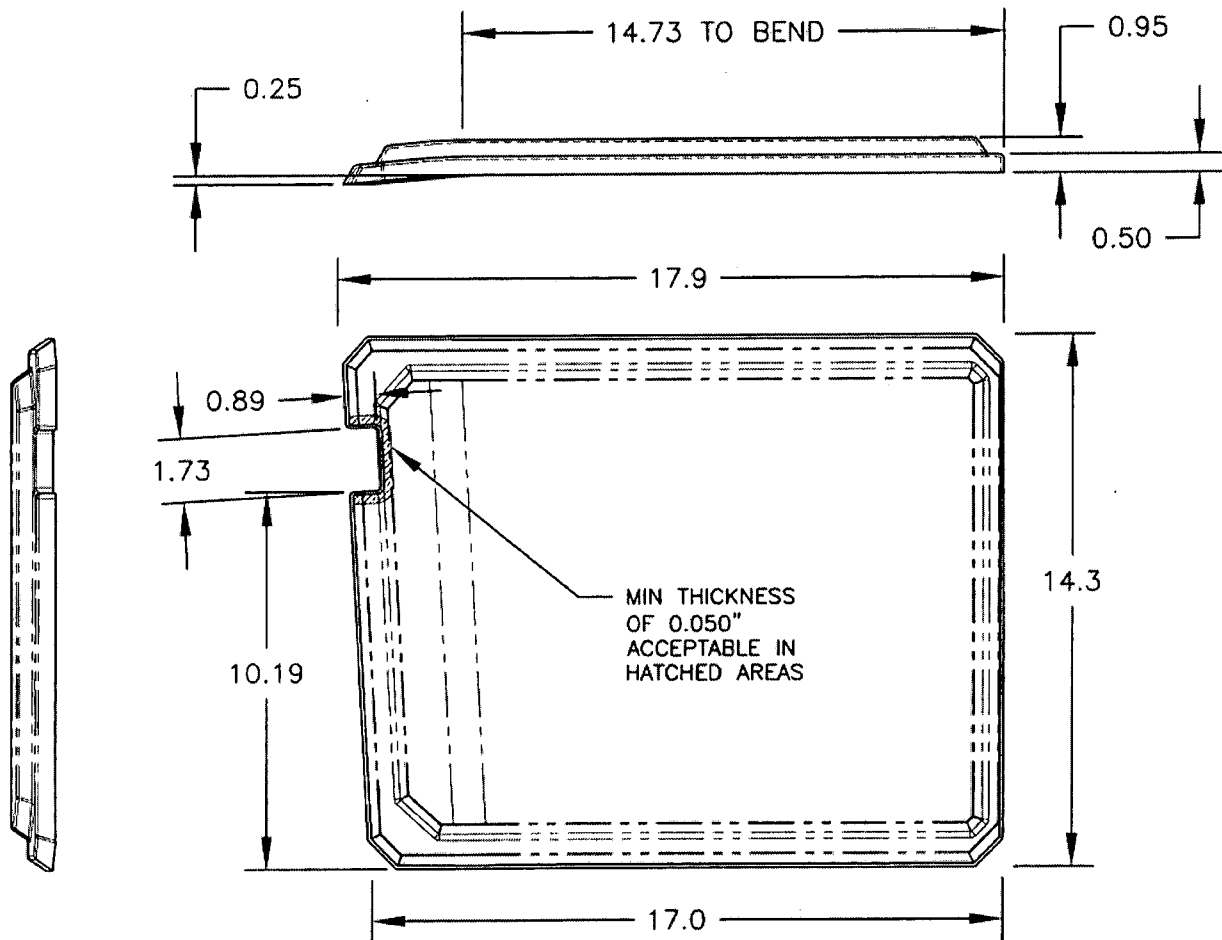
- 1) THERMOFORM D3281-2 USING MOLD D3281-2T1, TRIM USING D3281-2T2
- 2) MATERIAL: LEXAN F6006 BLACK No.700, 0.125 THICK
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) MIN. THICKNESS AFTER FORMING IS 0.080" EXCEPT AS SHOWN

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DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3281	REV. 8 SHEET 3 OF 3
DATE 05.11.25		TITLE FLOOR PROTECTOR	SCALE 1:5

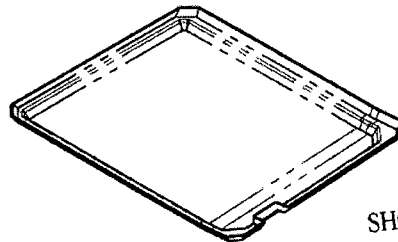


RELEASED
05.12.01

UNDER REVIEW

07.10.05 LE

OK TO MANUFACTURE AND SHIP



D3281-3 FLOOR PROTECTOR. AFT LH (SHOWN)
D3281-4 FLOOR PROTECTOR. AFT RH (OPPOSITE)

- 1) THERMOFORM D3281-3 USING MOLD D3281-3T1, TRIM USING D3281-3T2
THERMOFORM D3281-4 USING MOLD D3281-4T1, TRIM USING D3281-4T2
- 2) MATERIAL: LEXAN F6006 BLACK No.700, 0.125 THICK
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) MIN. THICKNESS AFTER FORMING IS 0.080" EXCEPT AS SHOWN

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Date: Mercredi, 2007-02-07 13:19:00
 Utilisateur: Marc Dubé

Feuille de Procédé

Client : DART	Dart Aerospace Ltd.	Nom Dessin : FLOOR PROTECTOR
Numéro Job : 40952		Numéro Article : DKC134-0044
Numéro Soumission : 2383		Numéro Dessin : D3281
Numéro B.A. :		Projet Numéro : DKC134
Cette fois : 2007-02-07	No. B.V. :	Révision dessin : B
Prsht Rev. : NC		Matériel : F6006
Prem. fois : - -	Type :	Date Due : 2007-02-14
Job précédente : 40354		Qté: 20 UdlA: UNITE

 Écrit par : _____
 Vérifié & Approuvé par : _____
 Commentaires : N° de pièce: D3281-1


SN: B30658

Process Sheet Rév.: 00 Création du premier

Produit additionnel

A THERMOFORMER BV 28.02.07

Numéro Job:



# Séq.:	Machine ou Opération:	Description :
1.0	APL0016	Lexan F6006 Noir N° 700 48" x 96" x .125" Thk.
Commentair Qty.: 0.167 UNITE(s)/Unit Total : 3.7 Lexan F6006 Noir N° 700 48" x 96" x .125" 1		
N° de Lot: _____		
2.0	SÉCHAGE/ ANEAL	Lexan F6006 Noir N° 700 48" x 96" x .125" Thk.
# Bon achat: 5913		

APL0016

Lexan F6006 Noir N° 700 48" x 96" x .125" Thk.

Bon achat: 5913

 Commentair Setup: 0.00Hrs/ Run: 2.0000Min Total Run : 0.6667Hrs
 SÉCHAGE DU MATÉRIEL

Sécher le matériel dans le four à 250° F pendant 6 heures.

Inscrire sur la charte de température le numéro de Job du matériel au séchage.

de cuisson: 5517

3.0 PRÉPARATION 3 PRÉPARATION DU MATÉRIEL DART


 Commentair Setup: 0.00Hrs/ Run: 3.0000Hrs Total Run : 60.0000Hrs
 TAILLAGE DU MATÉRIEL

Faire le taillage du matériel selon les dimensions suivantes:










24" x 26" x .125" Thk.

Quantité: 20 Date: 13-2-07 Sceau: _____

Quantité: _____ Date: _____ Sceau: _____



Feuille de Procédé

Client: DART Dart Aerospace Ltd.		Nom Dessin: FLOOR PROTECTOR	
Numéro Job: 40952		Numéro Article: DKC134-0044	
Numéro Job:			
# Séq.:	Machine ou Opération:	Description :	
4.0	THERMOFORMAGE2	THERMOFORMAGE DES PIÈCE DART	
			
Commentaire Setup: 0.50Hrs/ Run: 10.0000Min Total Run : 3.3333Hrs THERMOFORMAGE DES PIECES			
Faire le thermoformage du " Floor Protector " N° D3281-1 à l'aide du moule N° D3281-1T1 sur le thermoformeur 4' x 8'.			
Autocontrôle du lot de pièce thermoformées.			
Quantité: <u>20</u> Date: <u>13-2-07</u> Sceau: _____			
Quantité: _____ Date: _____ Sceau: _____			
5.0	TRIMAGE 3	TRIMAGE COMPOSITES DART	
			
Commentaire Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 3.3333Hrs TRIMAGE PLASTIQUE DART			
Faire le trimage du " Floor Protector " N° D3281-1 à l'aide du gabarit de trimage N° D3281-1T2.			
Faire l'ébavurage des pièces.			
Autocontrôle du lot de pièce trimées.			
Quantité: <u>20</u> Date: <u>23-2-07</u> Sceau: <u>SB</u>			
Quantité: _____ Date: _____ Sceau: _____			
6.0	INSPECTION 3	INSPECTION PIÈCE DART	
			
Commentaire Setup: 0.00Hrs/ Run: 5.0000Min Total Run : 1.6667Hrs INSPECTION PIÈCE DART			
Faire l'inspection finale des pièces selon le dessin.			
Quantité: <u>20</u> Date: <u>27/2/07</u> Sceau: <u>[Signature]</u>			
7.0	IDENTIFICATION4	IDENTIFICATION PIÈCES DART	
			
Commentaire Setup: 0.00Hrs/ Run: 5.0000Min Total Run : 1.6667Hrs IDENTIFICATION PIÈCES DART			
Faire l'identification des pièces à l'aide des informations suivantes:			

Date: Mercredi, 2007-02-07 13:19:00
Utilisateur: Marc Dubé

Feuille de Procédé

Client: DART Dart Aerospace Ltd.
Numéro Job: 40952

Nom Dessin: FLOOR PROTECTOR
Numéro Article: DKC134-0044

Numéro Job:



Séq.: Machine ou Opération: Description :

N° de pièce: D3281-1

N° de Job: 40952

Date de fabrication: 23-02-07

Sceau d'inspection:

Quantité: 20 Date: 23-02-07 Sciau: RB

Quantité: Date: Sciau:

8.0

EMBALLAGE

EMBALLAGE ET ENTREPOSAGE



Commentaire Setup: 0.00Hrs/ Run: 5.0000Min Total Run : 1.6667Hrs

EMBALLAGE ET ENTREPOSAGE

Emballer les pièces individuellement dans un sac en plastique et ensuite mettre dans une boîte en carton identifiée comme suit:

N° de pièce: D3281-1

Date de fabrication:

N° de job:

Quantité: 20 Date: 27/2/07 Sciau:

Quantité: Date: Sciau:





DELASTEK COMPOSITES INC.
2699, 5ième Avenue
Local 14, PORTE -A-
Grand-Mère, Québec G9T 5K7
Can **Fax (819) 533-3494 **

PACKING SLIP CERTIFICATE OF COMPLIANCE

Invoice #	12223
Customer #	DART

Telephone: (819) 533-5788
Warehouse: MAIN

Bill to:

Dart Aerospace Ltd.
1270, Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

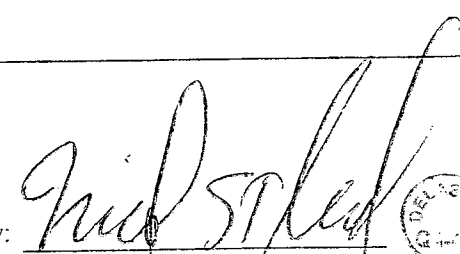
Ship to:

Dart Aerospace Ltd.
1270, Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Telephone: 613-632-5200
Contact: Linda Lacelle

Ship via		F.O.B.		Terms		Salesperson	
PURD COLLECT		Origin		Net30 days		Claude Lessard, ext. 233	
Ship date	Order Date	Our PO #	Order by		Your PO #	GST/PST #	
24/10/2007	22/10/2007	5510	C. LAVOIE		PO000004865		
Order Qty	B.O. Qty	Current Ship.	Item #	Item Description			
4	0	4	DKC134-0044	Floor Protector Fwd LH Part 1 N° D32811P B35246 Selon dessin D3281 Rev.: B Job: 40952 U de M : Ea			
4	0	4	DKC134-0045	Floor Protector Fwd RH Part 2 N° D32812P B35247 Selon dessin D3281 Rev.: B Job: 40953 U de M : Ea			
4	0	4	DKC134-0046	Floor Protector Aft LH Part 3 N° D32813P B35248 Selon dessin D3281 Rev.: B Job: 40954 U de M : Ea			
4	0	4	DKC134-0047	Floor Protector Aft RH Part 4 N° D32814P B35249 Selon dessin D3281 Rev.: B Job: 40957 U de M : Ea			

It is hereby certified that all materials, process and finished items were controlled and tested in accordance with the requirements of the purchase order and applicable specifications. All such records are on file at our plant and available for review upon request.

Accepted by: 
Quality department AQ-357

☒ Cust. ☐ Adm. ☐ Quality ☐ Ship.